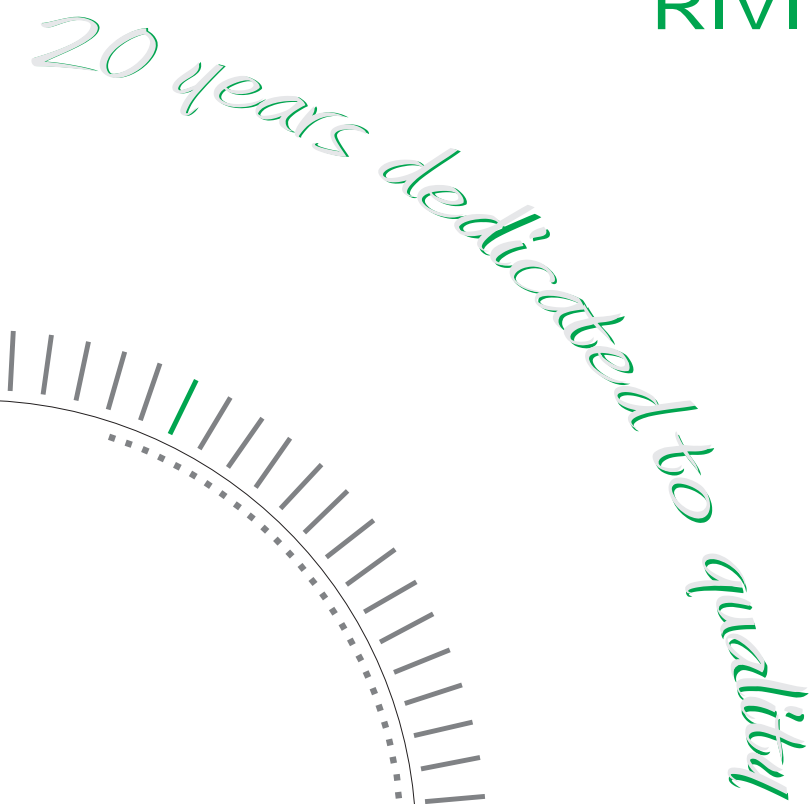


RIVIERA TORNERIA srl



POSTA



Via 1° Maggio, 1 - 30030 Maerne di Martellago (VE)

TELEFONO



041 5030451

FAX

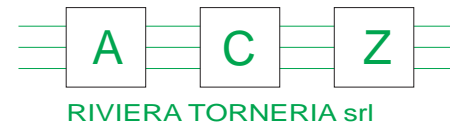


041 5030226

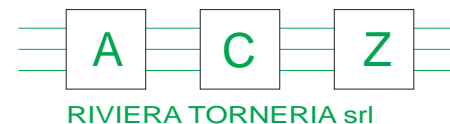
MAIL



info@aczrivieratorneria.com



Twenty years of production and passion



A.C.Z. Riviera Torneria was established in the early '90s based on the desire and the great enthusiasm of the Company's founders. Ivano Cosma and Bruno Zanetovich started the mechanical turning and third-party machining and metalworking activity, drawing on the experience gained during their professional activities. Thanks to their commitment and high professional level, the Company achieved significant objectives after a few years, in terms of turnover and number of employees.

The Company's management has remained a family concern. In this way, the growth has been managed directly by the owners, with the precise desire of pursuing a sustainable growth policy based on the Company's own resources. The initial production was diversified in various sectors, while progressively a marked specialisation was adopted, to focus on turned high value added components, with increasingly higher qualitative standards.

The principal sectors where the Company currently operates concern components for gas combustion, refrigeration, natural gas and LPG automotive plants, oil hydraulics and automation.

The objective that the A.C.Z. Riviera Torneria management has been able to transmit to its personnel is that of having a positive mindset that focuses on customer satisfaction, fostering awareness that the material produced will form a part of products to be used every day by anyone - a reason why it is essential to comply with the maximum quality standards requested.



20 years
of know-how

Values and tradition

The family has always represented a point of reference and security for me during the many years of activity.

My wife and children have lately collaborated with me with enthusiasm and skill. The generational transition can be said to have been completed seamlessly, with the progressive integration of their ideas in the most significant business choices.



The values which are fundamental for the typical Veneto entrepreneurial culture, linked with relationships of true friendship, the desire to innovate by drawing on past experience, consideration for work and for the persons who perform the work each day, are all aspects which are to be found in our productive activity.

Working as a team

PHILIP B. CROSBY, an American Manager who became a legend in the quality environment in the '70s/'90s, had the great virtue of explaining quality for the first time, using simple concepts, understandable by everyone, in his book "Quality is free".

In this manual Crosby maintains that quality represents an investment that generates profit, and therefore, is to be managed, not merely controlled.

So, by taking a cue from the precedents contained in that publication, "Zero faults" and "do it right the first time" represent the key concepts of our approach and of the on-going improvement achieved.

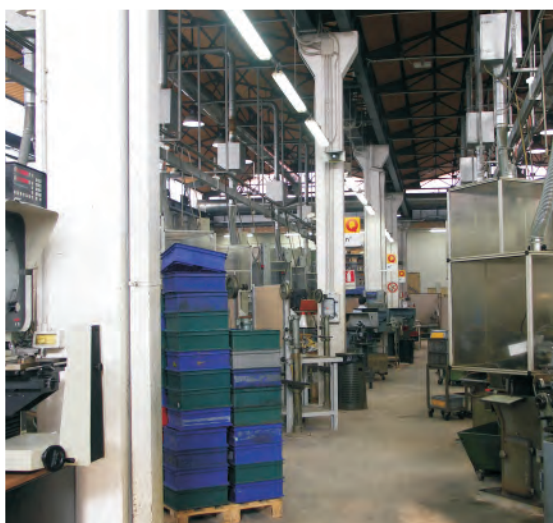
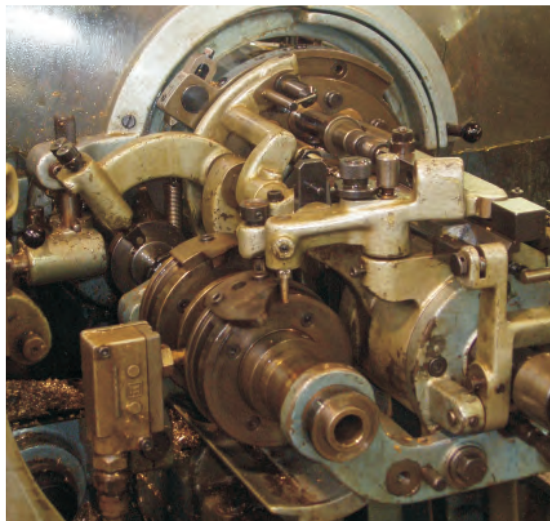
**A****C****Z**

RIVIERA TORNERIA srl

Paolo A.
Annamaria
Paolo B.
Franco
Claudia
Silma
Michele
Maurizio
Giovanni
Marianna
Nicola D.G.
Silvia
Giorgio
Ababacar
Ibrahima
Souleymane
Diego
Lino
Nicola G.
Daniele
Abdallah
Marco L.
Alejandro
Luigi M.
Bledar
Ylli
Alessandro
Milena
Abdoulaye
Madiakhere
Adriana
Francesco
Davide
Diego
Marco Z.
Arianna
Isidoro
Luigi B.
Emanuela
Nadia
Stefano
Elisa
Fabrizia
Gloria

I am very proud and pleased to present "my team": all persons who, through their work and their passion for a job well done, make an important contribution to the Company's success, by manufacturing products which correspond to the customer's expectations.



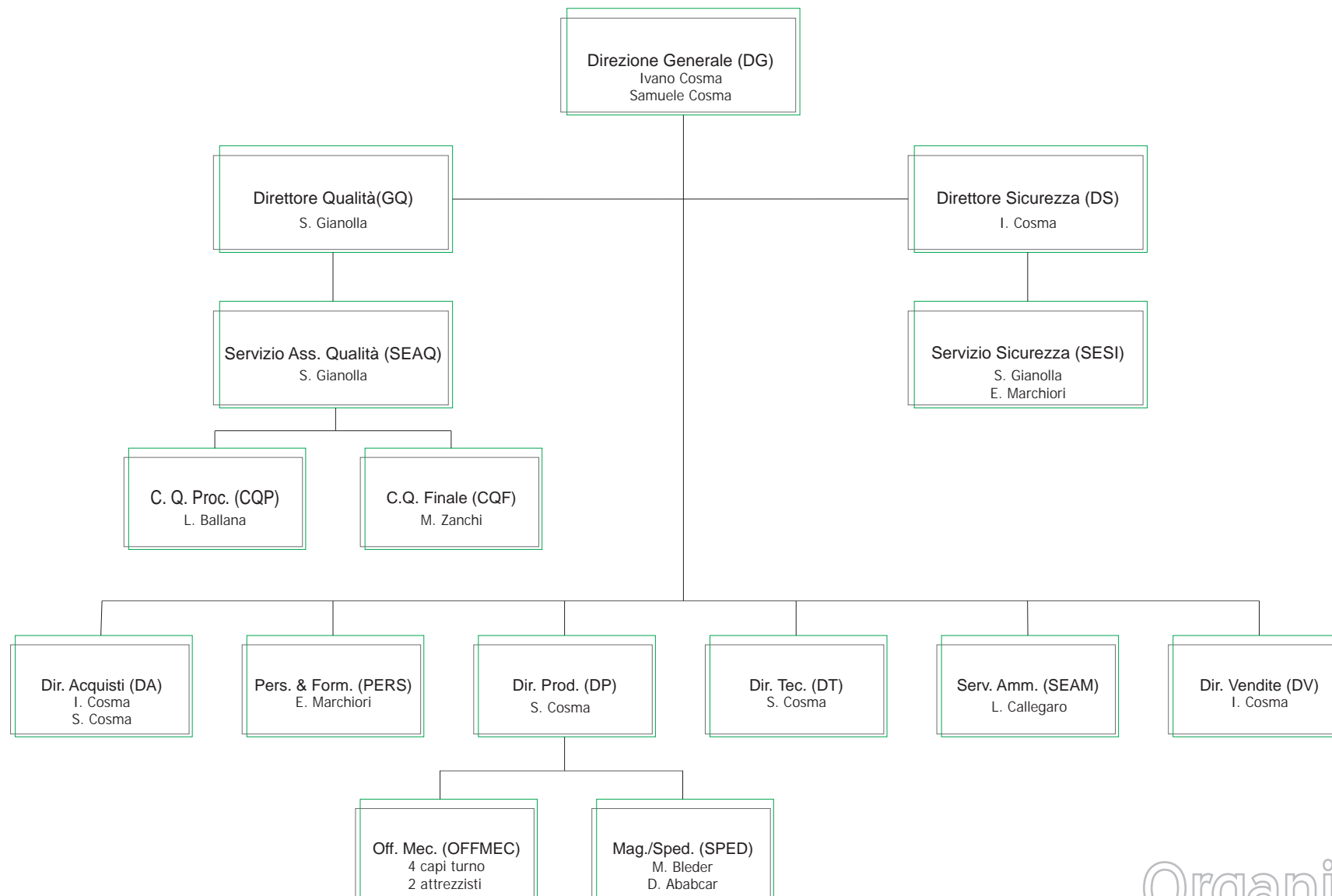


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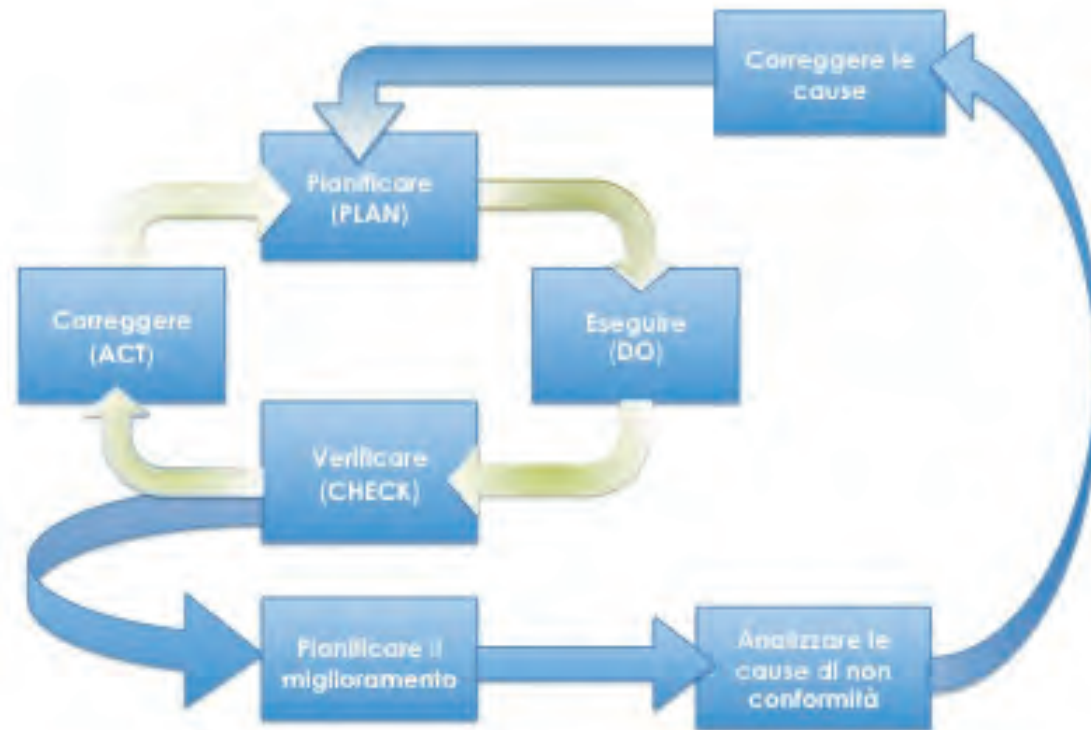
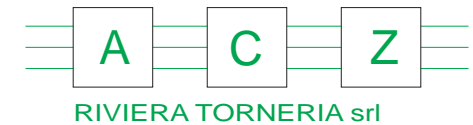
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One of our points of strength is represented by the desire to acknowledge the capabilities of the individual and to appreciate the collective commitment. The production personnel has an average age of 30 years. The majority of the workers joined our Company as their first place of employment and have grown within the Company; they are young people, but with specific experience. The department Managers have a wide experience, also gained in sectors that are famous for the precision and quality of their products (watches and the military field). All the personnel are periodically subject to specific training and attend refresher courses on procedures.



Constant search for excellence



The qualitative standards are guaranteed through a detailed analysis of the customer's requirements, by using tools such as Advanced Product Quality Planning (APQP), Production Part Approval Process (PPAP) and Failure Mode and Effects Analysis (FMEA) and by ensuring that the batches are completely traceable.

The various productive phases are monitored constantly, by using an up to date IT system. The Company network covers all the process phases: from the incoming goods acceptance warehouse, passing through the production departments, quality control, quality assurance and despatch, to conclude in the administrative and management offices.

The production departments have touch-screen PC terminals, which incorporate the quality control stations. These terminals are interfaced with the lathes in the Numerical Control department, in order to provide all the production data in real-time (efficiency, quality trend, X-R, Cpk charts, etc.).

The processes are reviewed and the audits on all the operating staff are carried out in accordance with the ISO 9001 standards, to ensure the correct understanding and implementation of the applicable procedures.

Our next objective: certification in accordance with ISO TS 16949 (technical specifications to work in the automotive field).

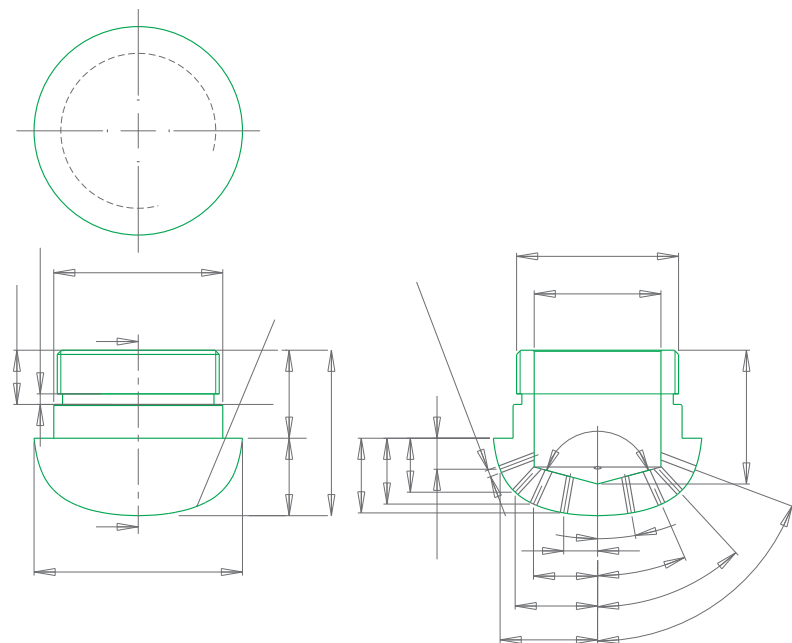
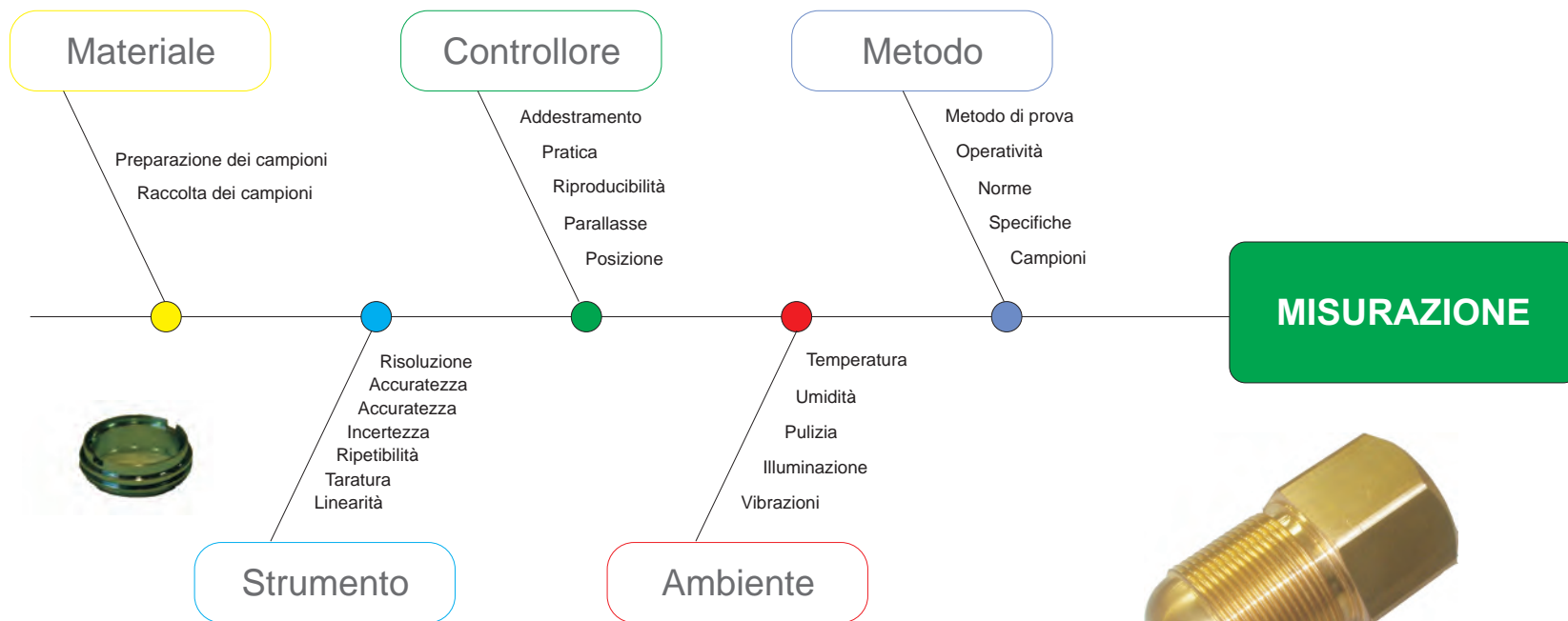
The Company's management defined the production policies from the very start of the productive activities, by focusing on quality objectives, compliance with the contractual terms and conditions, standards and certain delivery times, detailed and random inspections, safeguarding the workers and the environment, which have enabled the Company to achieve and maintain an efficient Quality management system and to obtain UNI EN ISO 9001:2008 certification, verified and issued by the DNV Certification Authority. Det Norske Veritas is an independent foundation concerned with risk management and operates to safeguard life, property and the environment.

ACZ Riviera Torneria has a complete Quality Control department comprising qualified personnel subject to on-going training, monitoring the updates to the control systems and the customers' needs.

The measurement instruments are updated and implemented according to the customers' specific requirements.

The instruments are checked and calibrated both internally and by certified third-party laboratories, in terms of the variables and characteristics.





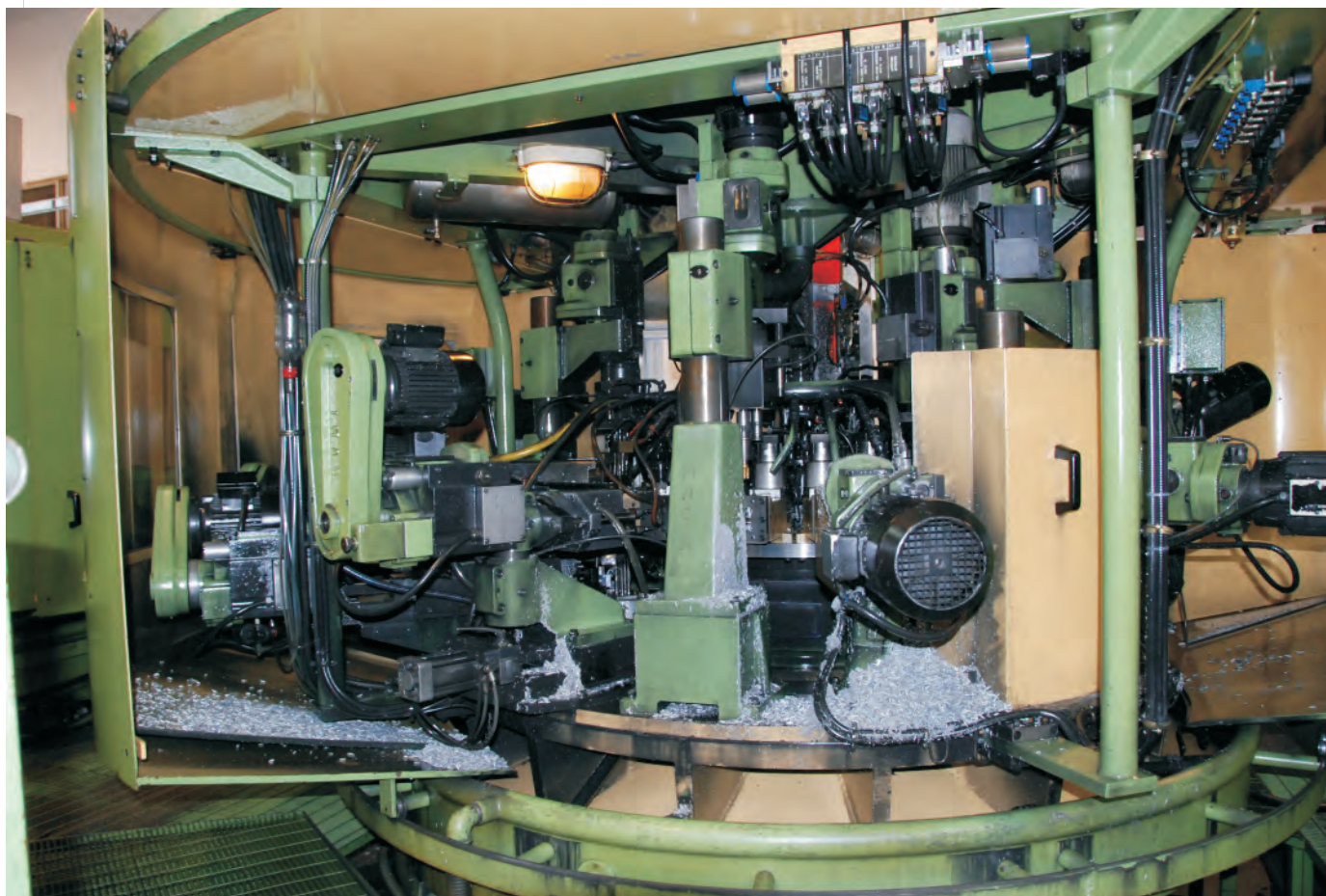
The measurement laboratory verifies the compliance of the pieces manufactured against the construction drawings. The laboratory has instruments to make automatic measurements without coming into contact, pneumatic seal measurements, surface roughness meters and optic and electronic microscopes.



Our Company specialises in the production of small metal parts.

We perform machining operations in accordance with the customer's drawings, on bars with a round, hexagon and square profile with a diameter ranging between 1 mm to 60 mm and materials which vary from aluminium to brass, from plastic to steel. Our technical resources consist of approximately sixty lathes, including Numerically Controlled and cam-operated, both revolver and Swiss-type lathes.

We operate in full compliance with the ecology related directives (Rohss, Reach, ELVM protocol, etc.), recovery and recycling liquid coolants (vegetable oils, biodegradable emulsions, etc.) and solvents used to clean the pieces.



Technical Resources

**Computer Numerical Control (CNC)
single spindle lathes - Index ABC**

**Computer Numerical Control (CNC)
Swiss-type single spindle lathes - Traub TNL**

CAM single spindle lathes
Index B60 - B42 - B30
C29 - C19 - I25
I18 - I12 - -Dg12
I ON - I OR

CAM-operated Swiss-type single spindle lathes
Bechler BR - AR - AS

CAM-operated Swiss-type single spindle lathes
Tonos R - M

The secondary machining department comprises special equipment, manufactured according to the customer's specific requirements: transfers, milling cutters, cutting-off machines and turbines, which permit high speed machining operations.



660
JK

Some salient figures

0 accidents
during the
last 5 years

1.500.000
Kw/h used in one year

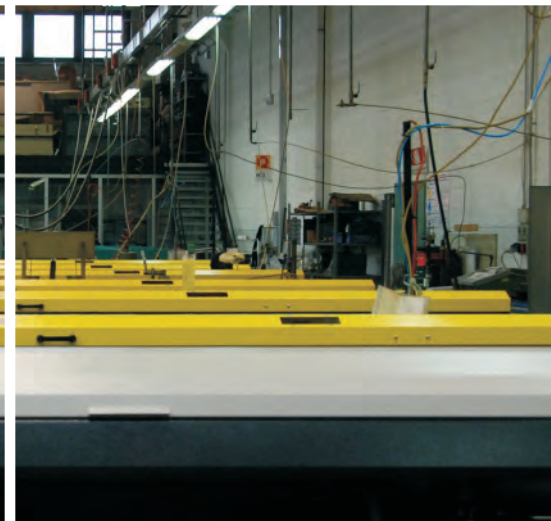
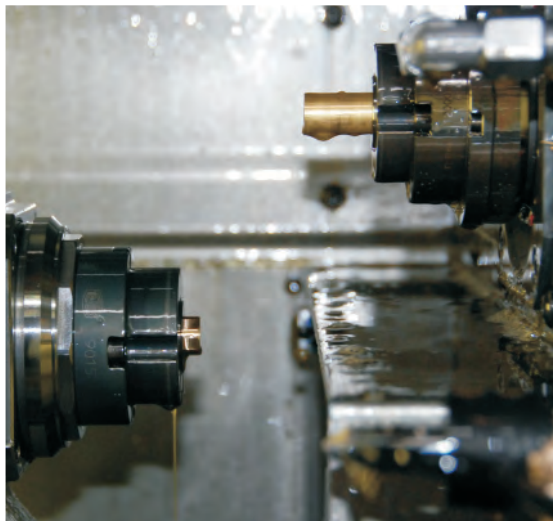
300.000
machine hours
worked

available
surface area
5.000
sq.m
including 3.000
covered

i numeri che caratterizzano ACZ

employees
have an
average of
30,6
years

50
an average of
persons
employed



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